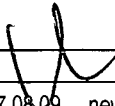
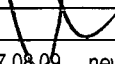


Date: Wednesday, 03/10/2007 12:50:15 PM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: BUSHING
Job Number	: 35001		
Estimate Number	: 12984		
P.O. Number	: N/A	Part Number	: D36201
This Issue	: 03/10/2007 S.O. No. : N/A	Drawing Number	: D3620 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 34743	Material	: N/A
Written By	: 	Due Date	: 10/10/2007
Checked & Approved By	: 	Qty:	30
Comment	: Est A 07.08.09 new issue EC verified by:JLM	Um:	10 Each

Additional Product

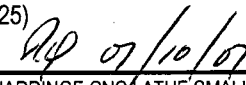
Job Number:



Seq. #:	Machine Or Operation:	Description :
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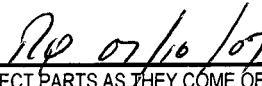
1.0	M303R0625	303 Round Bar 0.625"
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Comment: Qty.: 0.1943 f(s)/Unit Total : 1.9425 f(s)
 Material: Ø0.625 AISI 303 SS Rod (M303R0625)
 Batch M15267 5.9' 

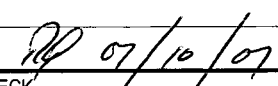
2.0	HARDINGE	HARDINGE CNC/LATHE SMALL
-----	----------	--------------------------



Comment: HARDINGE CNC LATHE SMALL
 Machine as per folio FA703
 Deburr and tumble 

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
-----	-----	--



Comment: INSPECT PARTS AS THEY COME OFF MACHINE  (33)

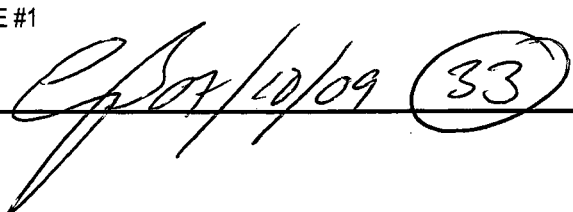
4.0	QC8	SECOND CHECK
-----	-----	--------------



Comment: SECOND CHECK J.F. 07/10/08 (33)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location:  (33)

Date: * Wednesday, 03/10/2007 12:50:15 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 35001

Part Number: D36201

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



33

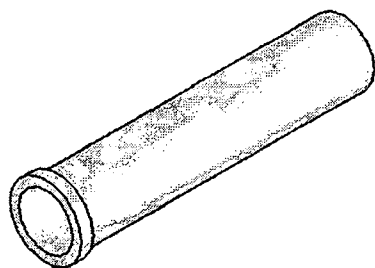
Comment: FINAL INSPECTION/W/O RELEASE

LD 07/10/09

Job Completion



C207110109



0.080
(REF)

R0.02

1.995^{+0.000}
-0.010

2.075

CHAMFER 0.02 x 45°
(ALL AROUND INSIDE)

Ø 0.500

Ø 0.438^{+0.000}
-0.005

Ø 0.375^{+0.010}
-0.000

D3620-1 BUSHING

RELEASED
07.08.07

W/o 35001

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND TUBING
(REF DART SPEC M304TR) OR
AISI 303 STAINLESS STEEL ROUND BAR
(REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3620-1" USING FINE POINT
PERMANENT INK MARKER
- 7) WEIGHT: 0.03 lbs

A	NEW ISSUE	CB	07.07.19
REV.	DESCRIPTION	BY	DATE
DESIGN	CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	CB		
CHECKED	CE	DRAWING NO.	REV. A
MFG. APPR.	BE	D3620	SHEET 1 OF 1
APPROVED	JE	TITLE	SCALE
DE APPR.	JE	BUSHING	2:1
DATE	07.07.19	COPYRIGHT © 2007 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

